Dart Aerospace Ltd. Thursday, 12/20/2007 3:20:07 PM Date Kim Johnston . User: **Process Sheet Drawing Name** : MOUNTING BRACKET Customer : CU-DAR001 Dart Helicopters Services Job Number : 36481 **Estimate Number** : 10604 JIA P.O. Number **Part Number** : D2581 · D2581 REV A1 This Issue **Drawing Number** : N/A Prsht Rev. Project Number : SMALL /MED FAB : A1 First Issue **Drawing Revision** : NA : 34507 Previous Run Material : 1/5/2008 Each **Due Date** Qty: 80 Um: Written By Checked & Approved By : Est. Added info to step 2 SM Comment **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: M304S11GA 304/316 .125 Sheet 1.0 (200) Comment: Qty.: 0.0196 sf(s)/Unit Total: 1.5708 sf(s) 304/316 .125 Sheet (M304S0125) Batch: 2.0 WATER, JET Comment: FLOW WATER JET 1-Cut as per Dwg D2581 1B 8-1-3 Prog Rev:\_ 2-Deburr if necessary QC2 3.0 Comment: INSPECT PARTS AS THEY COME OFF MACHINE 4.0 QC8 SECOND CHECK Comment: SECOND CHECK 5.0 BRAKE NO NC BRAKE

...

Comment: NC BRAKE

Form as per Dwg D2581 using CNC Brake

## **Dart Aerospace Ltd**

DuitAc	OSpace					
W/O:		WORK ORDER	R CHANGES			
DATE	STEP	PROCEDURE CHANGE	Ву	Date Qt	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No	o:	PAR #: Fault Category:	NCR: Yes /N QA: N/0	DQA:	Date:	08/01/1
			QA: N/C	Closed:	Date: _	
NCR:		WORK ORDER NON-CO				
	1					

NCR:			NORK OR	DER NON-CONFORMANC	E (NCR)			
DATE		Description of NC	Corrective Action Section B			Verification		A
	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Approval Chief Eng	Approval QC Inspecto
				~		·	·	
						i di		
							131	
						*		

NOTE: Date & initial all entries

Thursday, 12/20/2007 3:20:07 PM Date: User: Kim Johnston **Process Sheet** Drawing Name: MOUNTING BRACKET Customer: CU-DAR001 Dart Helicopters Services Job Number: 36481 Part Number: D2581 Job Number: Seq. #: Description: Machine Or Operation: INSPECT WORK TO CURRENT STEP 6.0 QC5 Comment: INSPECT WORK TO CURRENT STEP 7.0 PACKAGING 1 PACKAGING RESOURCE #1 Comment: PACKAGING RESOURCE #1 Identify and Stock Location: FINAL INSPECTION/W/O RELEASE 8.0 QC21 Comment: FINAL INSPECTION/W/O RELEASE Job Completion W D8.01.09

Dart Ae	rospace L	.td									
W/O:				WC	ORK ORDER CHA	ANGES		· · · · · · · · · · · · · · · · · · ·			
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
								٥			
					-		**************************************				
Part No		PAR #:		Fault Cate	gory:	NC				Date: Date:	
NCR:			WC	ORK ORD	ER NON-CONFO	RMANCE					
		Description of NC			Corrective Action Section B			Verific	fication	Approval	Approval
DATE	STEP	Section A	. 5	Initial Chief Eng	Action Descript Chief Eng	tion	Sign & Date	Secti		Chief Eng	QC Inspector
											,
								÷	- ic		
								3 <del>1</del> ×			

NOTE: Date & initial all entries

DART AEROSPACE LTD	Work Order:	36481
Description: Mounting Bracket	Part Number:	D2581
Inspection Dwg: D2581 Rev: A1		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST First Article **Prototype** Actual Drawing Method of Tolerance Accept Reject **Comments** Inspection Dimension Dimension ,33 Ø0.328 +0.006/-0.001 +0.005/-0.001 Ø0.191 0.750 +/-0.010 -62r. +/-0.010 3.596 X 2.846 +/-0.010 1.995 +/-0.010 R0.250 +/-0.010

Measured by:	1R	Audited by:	7	Prototype Approval:	N/A
Date:	8-1-3	Date:	08/64/08	Date:	N/A

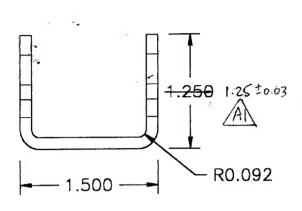
Rev	Date	Change	Revised by	Approvéd
Α	07.01.23	New Issue	KJ/JLM	<i>SM</i>

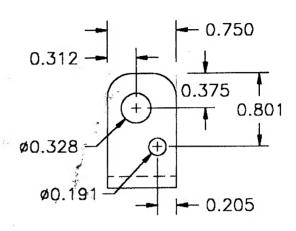


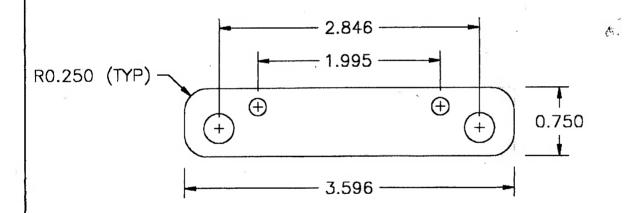


	DESIGN MIKE M	DRAWN BY MIKE M	DART AEROSPACE VICTORIA INTERNATIONAL AIRPORT,	
	CHECKED	APPROVED	DRAWING NO.	REV. A
	BW	MM	D2581	SHEET 1 OF 1
'	DATE		TITLE	SCALE
	96.06.27		MOUNTING BRACKET	1:1
	AI # CP	04.05.14	CHANGE TOLERANCE ON 1.25	DIMENSION

RELEASED







MATERIAL: 304/316 SS 0.125 THICK

SHOP COPY

RETURN TO

ENGINEERING

UNCONTROLLED COPY

SUBJECT TO AMENDMENT

WITHOUT NOTICE

WORK ORDER